

# CODESYS V2 (Absolute Addressing) (Ethernet)

Supported Version: CoDeSys V2.2

## HMI Setting:

Parameters	Recommended	Options	Notes
<b>PLC type</b>	CODESYS V2 (Absolute Addressing) (Ethernet)		
<b>PLC I/F</b>	Ethernet		
<b>Port no.</b>	1200		
<b>PLC sta. no.</b>	No need to set station no.		

## Device Address:

Bit/Word	Device	Format	Range	Memo
B	IX	DDDDDDdd	0 ~ 6553515	
B	QX	DDDDDDdd	0 ~ 6553515	
B	MX	DDDDDDdd	0 ~ 6553515	
W	IW	OOOOOO	0 ~ 65535	
W	QW	DDDDD	0 ~ 65535	
W	MW	DDDDD	0 ~ 65535	
W	ID	DDDDD	0 ~ 65535	
W	QD	DDDDD	0 ~ 65535	
W	MD	DDDDD	0 ~ 65535	

## Wiring Diagram:

**Ethernet cable:**

